



PRODUCT SPECIFICATION

PRODUCT SERIES NAME: A1259 SERIES

PAGE : 1/6

Index

1. Scope
2. Part name & part numbers
3. Construction. dimensions. material & surface finish
4. Ratings & applicable wires
5. Conditions
6. Performance
 - 6.1 Electrical performance
 - 6.2 Mechanical performance
 - 6.3 Environmental performance and others
7. Insertion and Withdrawal Force

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PRODUCT SPECIFICATION

PRODUCT SERIES NAME: A1259 SERIES

PAGE : 2/6

1.SCOPE:

This specification covers the requirements for product performance of 1.25 mm pitch wire to wire or wire to board connector series.

2.PART NAME & PART NUMBERS

Part name	Part number
Housing	A1259H
Terminal	A1259-T

3. CONSTRUCTION, DIMENSIONS . MATERIAL & SURFACE FINISH

Construction and dimensions shall be in accordance with the referenced drawings.

Material and surface finish shall be as specified below.

Part name	Material	Surface finish
Housing	Nylon 66	UL94V-0
Terminal	Phosphor bronze	Tin over Nickel

4. RATINGS & APPLICABLE WIRES

Item	Standard	
Rated Voltage (Max.)	50V AC DC	
Rated Current (Max.) and Applicable Wires	AWG #26	1.0A AC DC
	AWG #28	1.0A AC DC
Ambient Temperature Range	-40℃~105℃*	

*: Including terminal temperature rise

PRODUCT SPECIFICATION

PRODUCT SERIES NAME: A1259 SERIES

PAGE : 3/6

5. CONDITIONS:

The conditions shall be in accordance with the referenced drawing of next page.

Number	Item	Requirement
(1)	Bend up	3°Max.
	Bend down	3°Max.
	Twisting	4°Max.
	Rolling	6°Max.
(2)	Bell mouth (flare)	0.1-0.3 mm
(3)	Cut-off tab length	0.1 mm Max.
(4)	Extruded wire length	0.1-0.4 mm
(5)	Seam	Seam shall not be opened and no wire allowed out of crimping area
(6)	Wire strip length	1.5-1.7 mm ref.
(7)	Lance height	0.3 mm ref.

After crimping, the crimped areas [(5)、(6)] should be as follows.

Wire Size (AWG)	Terminal Part Number	Conductor(mm)		Insulation(mm)		Crimp Strength (kgf)
		Crimp Width	Crimp Height	Crimp Width	Crimp Height	
# 26	A1259-T	0.80±0.15	0.56~0.61	1.00(Max)	1.25(Max.)	1.00(Min.)
# 28			0.53~0.58		1.21(Max.)	1.00(Min.)

6. PERFORMANCE

6.1 ELECTRICAL PERFORMANCE

Test Description		Procedure	Requirement
6-1-1	Contact Resistance	Mate connectors, measure by dry circuit, 20mV Max. 10mA. (Based upon JIS C5402 5.4)	20mΩ Max.
6-1-2	Insulation Resistance	Mate connectors, apply 500V DC between adjacent terminal or ground. (Based upon JIS C5402 5.2/MIL-STD-202 Method 302 Cond. B)	100MΩ Min.
6-1-3	Dielectric Withstanding Voltage	Mate connectors, apply 500V AC (rms) for 1 minute between adjacent terminal or ground. (Based upon JIS C5402 5.1/MIL-STD-202 Method 301)	No Breakdown
6-1-4	Contact Resistance on Crimped Portion	Crimp the applicable wire to the terminal, measured by dry circuit, 20mV Max, 10 mA Max.	5mΩ Max.

PRODUCT SPECIFICATION
PRODUCT SERIES NAME: A1259 SERIES

PAGE : 4/6

6.2 MECHANICAL PERFORMANCE

Test Description		Procedure		Requirement
6-2-1	Insertion & Withdrawal Force	Insert and withdraw connectors at the speed rate of 25 ± 3 mm/minute.		Refer to section 7
6-2-2	Crimping Pull Out Force	Fix the crimped terminal, apply axial pull out force on the wire at the speed rate of 25 ± 3 mm/minute. (Based upon JIS C5402 6.8)	AWG #26	9.8N/1.0kgf Min.
			AWG #28	9.8N/1.0kgf Min.
6-2-3	Crimp Terminal Insertion Force	Insert the crimped terminal into the housing.		0.5kgf Max.
6-2-4	Terminal/Housing Retention Force	Apply axial pull out force at the speed rate of 25 ± 3 mm/minute on the terminal assembled in the housing.		0.7kgf Min.
6-2-5	Header Terminal Retention Force	Apply axial push force at the speed rate of 25 ± 3 mm/minute.		0.3kgf Min.
6-2-6	Durability	When mated up to 30 cycles repeatedly by the rate of 10 cycles per minute	Contact Resistance	40mΩ Max.
6-2-7	Vibration	Amplitude: 1.52mm P-P Sweep time: 10-55-10 Hz in 1 minute Duration: 2 hours in each X.Y.Z. axes (Based upon MIL-STD-202 Method 201A)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
			Discontinuity	1μsec. Max.
6-2-8	Physical Shock	490m/s ² {50G}, 3 strokes in each X.Y.Z. axes. (Based upon JIS C0041/MIL-STD-202 Method 213B Cond. A)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
			Discontinuity	1μsec. Max.

PRODUCT SPECIFICATION
PRODUCT SERIES NAME: A1259 SERIES

PAGE : 5/6

6.3 ENVIRONMENTAL PERFORMANCE AND OTHERS

Test Description		Procedure		Requirement
6-3-1	Temperature Rise	Carrying rated current load. (Based upon UL 498)	Temperature Rise	30°C Max.
6-3-2	Heat Resistance	105 ± 2°C, 96 hours (Based upon JIS C0021/MIL-STD-202 Method 108A Cond. A)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-3	Cold Resistance	-40 ± 3°C, 96 hours (Based upon JIS C0020)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-4	Humidity	Temperature: 40 ± 2°C Relative Humidity: 90 ~ 95% Duration: 96 hours (Based upon JIS C0022/MIL-STD-202 Method 103B Cond. B)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
			Insulation Resistance	100MΩ Min.
			Dielectric Withstandin g	Must meet 6-1-3
6-3-5	Temperature Cycling	5 cycles of: a) - 55°C 30 minutes b) +85°C 30 minutes (Based upon JIS C0025)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-6	Salt Spray	24 hours exposure to a salt spray from the 5 % solution at 35 ± 2°C. (Based upon JIS C0023/MIL-STD-202 Method 101D Cond. B)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-7	SO ₂ Gas	24 hours exposure to 50 ± 5ppm. SO ₂ gas at 40 ± 2°C.	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-8	NH ₃ Gas	40 Minutes exposure to NH ₃ gas evaporating from 28% Ammonia solution.	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-9	Solderability	Soldering Time: 3~5 sec. Solder Temperature: 240 ± 5°C	Solder Wetting	95% of immersed area must show no voids, pin holes
6-3-10	Resistance to Soldering Heat	<u>High temperature resistant materials</u> Soldering Time: 3~5 sec. Solder Temperature: 260 ± 5°C	Appearance	No Damage

PRODUCT SPECIFICATION
PRODUCT SERIES NAME: A1259 SERIES

PAGE : 6/6

7. INSERTION AND WITHDRAWAL FORCE

unit: kgf

Number of Circuits		Insertion (Max.)			Withdrawal (Min.)		
		1 th	6 th	30 th	1 th	6 th	30 th
Single Row	2	1.00	1.10	1.20	0.04	0.04	0.04
	3	1.10	1.20	1.30	0.06	0.06	0.06
	4	1.20	1.30	1.70	0.08	0.08	0.08
	5	1.50	1.70	2.00	0.10	0.10	0.10
	6	1.80	2.00	2.30	0.12	0.12	0.12
	7	2.10	2.30	2.60	0.14	0.14	0.14
	8	2.40	2.60	3.00	0.16	0.16	0.16
	9	2.70	3.00	3.30	0.18	0.18	0.18
	10	3.00	3.30	3.60	0.20	0.20	0.20
	11	3.30	3.60	4.00	0.22	0.22	0.22
	12	3.60	4.00	4.30	0.24	0.24	0.24
	13	3.90	4.30	4.60	0.26	0.26	0.26
	14	4.20	4.60	4.90	0.28	0.28	0.28
	15	4.50	4.90	5.20	0.30	0.30	0.30