長江連接器有限公司
CHANGJIANG CONNECTORS CO.,LTD.

PRODUCT SPECIFICATION

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			APPROVED	CHECKED	WRITTEN
			BY	BY	BY
A2	MODIFY	2022.06.15	*Jack Yin*	*Diankui Wan*	*Haisen Li*
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1.SCOPE:

This specification covers the requirements for product performance of 1.20 mm pitch wire to board connector series.

2.PART NAME & PART NUMBERS

Part name	Part number
Housing	A1201H A1201HA A1201HD
Terminal	A1201-T A1201-T-A
Wafer	A1201WR A2012WRA

3. CONSTRUCTION. DIMENSIONS . MATERIAL & SURFACE FINISH

Construction and dimensions shall be in accordance with the referenced drawings.
Material and surface finish shall be as specified below.

Part name	Material		Surface finish
Housing	Nylon 66/PBT		UL94V-0
Terminal	Phosphor bronze		Gold over Nickel
Wafer	Base	Nylon 6T/Nylon 46	UL94V-0
	Pin	Posphor Bronze	Gold over Nickel
	Solder Tab	Posphor Bronze	Tin over Nickel

4. RATINGS & APPLICABLE WIRES

Item	Standard		
Rated Voltage (Max)	250V AC DC		Insulation O.D. 0.60~0.70mm
Rated Current (Max) and Applicable Wires	AWG #28	2.0A AC, DC	
	AWG #30	1.5A AC, DC	
Ambient Temperature Range	-40°C ~ +105°C*		

*: Including terminal temperature rise

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5. CONDITIONS：

The conditions shall be in accordance with the referenced drawing of next page.

Number	Item	Requirement
(1)	Bend up	3°max.
	Bend down	3°max.
	Twisting	2°max.
	Rolling	3°max.
(2)	Bell mouth (flare)	0.05-0.15 mm
(3)	Cut-off tab length	0.05 mm max.
(4)	Extruded wire length	0.15-0.70mm
(5)	Seam	Seam shall not be opened and no wire allowed out of crimping area
(6)	Wire strip length	0.9-1.3 mm ref.
(7)	Lance height	/

5.1 Crimp width、crimp height & crimp strength

After crimping，the crimped areas [(5)、(6)] should be as follows.

Wire Size (AWG)	Terminal Part Number	Conductor(mm)		Insulation(mm)		Crimp Strength (Kgf)
		Crimp Width	Crimp Height	Crimp Width	Crimp Height	
#28	A1201-T A1201-T-A	0.60	0.44~0.48	0.80	0.73~0.81	1.00(Min.)
#30			0.40~0.44		0.71~0.79	0.50(Min.)

The crimp width at the conductor part & crimp height at the insulation part is a reference value, so adjust it according to a wire to be used。

6. PERFORMANCE

6.1 ELECTRICAL PERFORMANCE

Test Description		Procedure	Requirement
6-1-1	Contact Resistance	Mate connectors, measure by dry circuit, 20mV Max. 10mA. (Based upon JIS C5402 5.4)	20mΩ Max.
6-1-2	Insulation Resistance	Mate connectors, apply 500V DC between adjacent terminal or ground. (Based upon JIS C5402 5.2/MIL-STD-202 Method 302 Cond. B)	100MΩ Min.
6-1-3	Dielectric Withstanding Voltage	Mate connectors, apply 500V AC (rms) for 1 minute between adjacent terminal or ground. (Based upon JIS C5402 5.1/MIL-STD-202 Method 301)	No Breakdown

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6.2 MECHANICAL PERFORMANCE

Test Description		Procedure		Requirement
6-2-1	Insertion & Withdrawal Force	Insert and withdraw connectors at the speed rate of 25 ± 3mm/minute.		Refer to section 7
6-2-2	Crimping Pull Out Force	Fix the crimped terminal, apply axial pull out force on the wire at the speed rate of 25 ± 3mm/minute. (Based upon JIS C5402 6.8)	AWG #28	10N/1.0kgf Min.
			AWG #30	5N/0.5kgf Min.
6-2-3	Locking Strength	A socket housing and a header shall be mated. A load shall be applied between them.The load to come them off etch other shall be measured. Testing speed: 25 ± 3mm/minute.		N/A
6-2-4	Crimp Terminal Insertion Force	Insert the crimped terminal into the housing. Testing speed: 25 ± 3mm/minute.		1.5kgf Max.
6-2-5	Terminal/Housing Retention Force	Apply axial pull out force at the speed rate of 25 ± 3mm/minute on the terminal assembled in the housing.		0.4kgf Min.
6-2-6	Header Terminal Retention Force	Apply axial push force at the speed rate of 25 ± 3mm/minute.		0.05kgf Min.
6-2-7	Durability	When mated up to 10 cycles repeatedly by the rate of 10 cycles per minute.	Contact Resistance	20mΩ Max.
6-2-8	Vibration	Amplitude: 1.52mm P-P Sweep time: 10-55-10 Hz in 1 minute Duration: 2 hours in each X.Y.Z. axes (Based upon JIS C 60068-2-6/MIL-STD-202 Method 201)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
			Discontinuity	1μsec. Max.
6-2-9	Physical Shock	Mate connectors and shock at 490m/s² {50G}'s with ½ sine wave (11 milliseconds) shocks in the ±X,±Y,±Z axes (18 shocks total).	Appearance	No Damage
			Contact Resistance	40mΩ Max.
			Discontinuity	1μsec. Max.

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6.3 ENVIRONMENTAL PERFORMANCE AND OTHERS

Test Description		Procedure		Requirement
6-3-1	Temperature Rise	Carrying rated current load. (Based upon UL 498)	Temperature Rise	30°C Max.
6-3-2	Heat Resistance	105 ± 2°C, 96 hours (Based upon JIS C60068-2-2 / MIL-STD-202 Method 108)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-3	Cold Resistance	-40 ± 3°C, 96 hours (Based upon JIS C60068-2-1)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-4	Humidity	Temperature: 60 ± 2°C Relative Humidity: 90 ~ 95% Duration: 96 hours (Based upon JIS C60068-2-78 / MIL-STD-202Method 103)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
			Insulation Resistance	100MΩ Min.
			Dielectric Withstanding Voltage	Must meet 6-1-3
6-3-5	Temperature Cycling	5 cycles of: a) - 40°C 30 minutes b) +105°C 30 minutes Shift time : Within 5 minutes (Based upon JIS C60068-2-14)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-6	Salt Spray	24 hours exposure to a salt spray from the 5 % solution at 35 ± 2°C. (Based upon JIS 60068-2-11 / MIL-STD-202 Method 101)	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-7	SO2 Gas	24 hours exposure to 50 ± 5ppm. SO2 gas at 40 ± 2°C.	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-8	NH3 Gas	40 minutes exposure to NH3 gas evaporating from 28% Ammonia solution.	Appearance	No Damage
			Contact Resistance	40mΩ Max.
6-3-9	Solderability	Soldering Time: 3~5 sec. Solder Temperature: 245 ± 5°C	Solder Wetting	95% of immersed area must show no voids, pin holes
6-3-10	Resistance to Soldering Heat	<u>High temperature resistant materials</u> Soldering Time:3~5 sec. Solder Temperature: 260 ± 5°C	Appearance	No Damage

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7. INSERTION FORCE (I.F.) & WITHDRAWAL FORCE (W.F.)

unit: kgf

Number of Circuits		Insertion (MAX.)			Withdrawal (MIN.)		
		1 th	6 th	30 th	1 th	6 th	30 th
Single Row	2	1.80	1.80	1.80	0.41	0.18	0.12
	3	2.10	2.10	2.10	0.41	0.18	0.12
	4	2.40	2.40	2.40	0.41	0.18	0.12
	5	2.80	2.80	2.80	0.41	0.18	0.12
	6	3.00	3.00	3.00	0.26	0.18	0.12
	7	3.00	3.00	3.00	0.26	0.18	0.12